

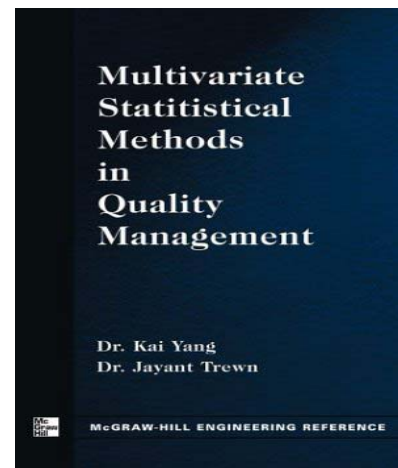
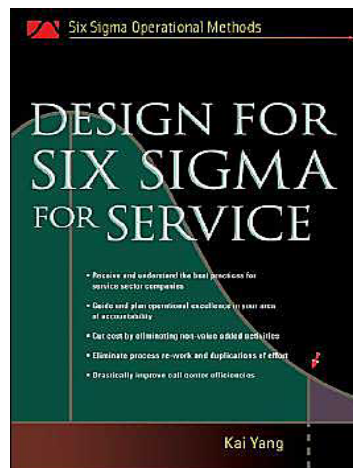
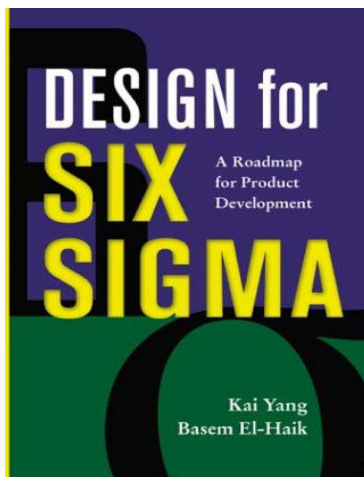
ICAD 2006
4th International Conference on Axiomatic Design
13-16 June 2006, Florence, Italy

The Role of Axiomatic Design in Business Innovation And Lean Product Development

Dr. Kai Yang
Professor
Industrial and Manufacturing Engineering
Wayne State University, Detroit, Michigan

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Two other books on the works:

1. « Voice of Customer: A Roadmap for Value Creation in product Development Process »
2. « Cost Based Tolerance Design »

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The screenshot shows a web browser window displaying the iSixSigma Bookstore. The search results for 'design six sigma' are as follows:

AMAZON RANK	Book Title	Author	List Price	Our Price	Sales Rank	Avg. Rating	Released	ISBN
1	Design for Six Sigma : A Roadmap for Product Development	Kai Yang Basem S. El-Haik	\$89.95	\$72.94	73531	5 (out of 5)	21 May, 2003	0071412085
2	Design for Six Sigma in Technology and Product Development	C. M. Creveling J. L. Slutsky D. Antis Clyde M. Creveling Jeffrey Lee Slutsky	\$94.00	\$75.40	121272	3 (out of 5)	25 October, 2002	0130092231
3	The Lean Design Guidebook: Everything Your Product Development Team Needs to Slash Manufacturing Cost (The Lean Guidebook Series)	Ronald Mascitelli	\$44.95					

CONTENTS

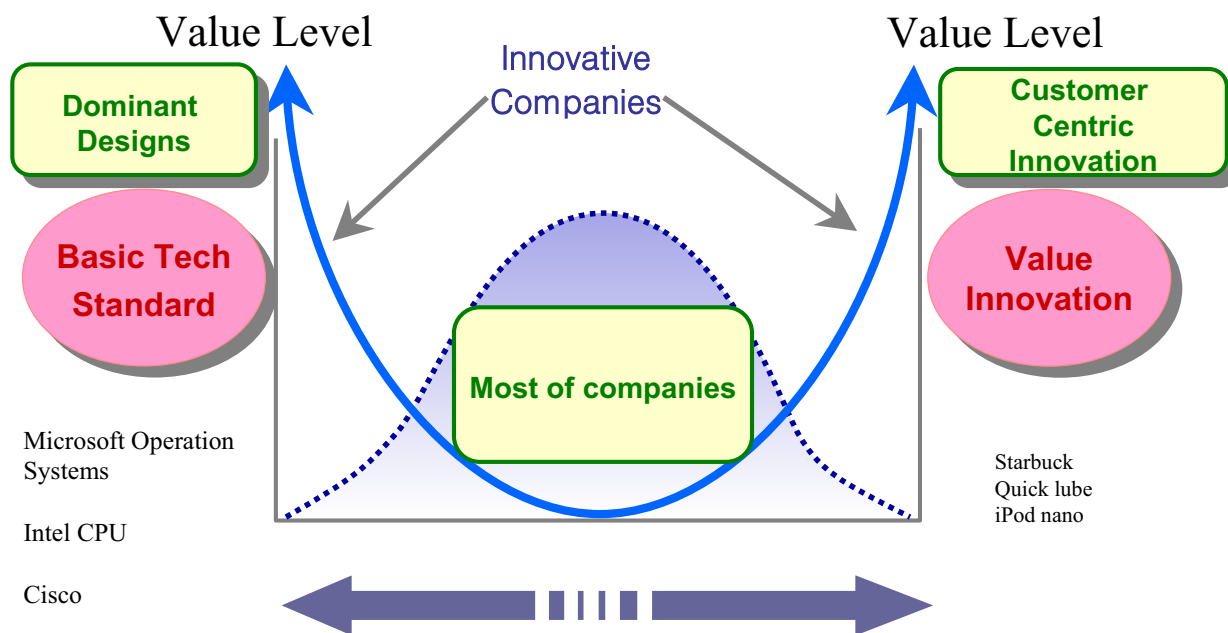
- **DFSS-Innovation and Value Creation**
- **TRIZ, AD and Innovation**
- **Product Development Process and AD**
- **Lean Product Development-Toyota**
- **The Future of Axiomatic Design**

Innovation and Value Creation

Success Factors for every company:

$$\mathbf{Profit = Revenue - Cost}$$

Value Creation Map



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Innovation Map

- **Type of Product Development**
 - **Technology/Innovation Push**
 - **Customer/Market Pull**
- **Creativity/Ideas generation: driver for technology push**
- **Customer centric innovation:**
 - **Identify hidden unmet needs**
 - **Identify customer value**
 - **Make creative ideas to commercial success**
 - **Deliver better business processes**
- **Make creative ideas/customer centric innovation into quality products**
 - **Lean Product Development**
 - **Robust design**
 - **Product development Kaizan cycles**

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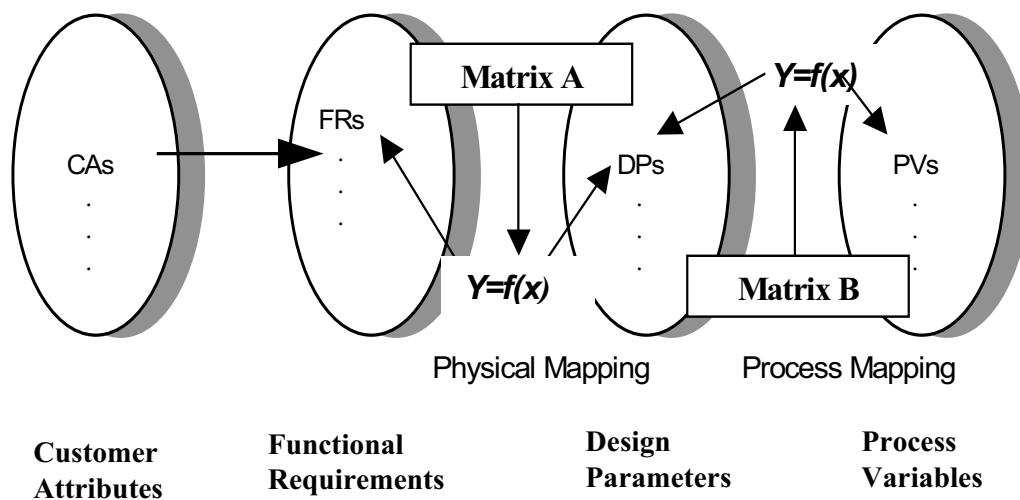
TRIZ, Axiomatic Design and Creativity

- TRIZ, Axiomatic Design are close relatives
- TRIZ makes Samsung to be more R&D Competitive and to surpass Sony (*Fortune*)
- There is increasing usage of AD to bring Breakthrough designs

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Axiomatic Design and Voice of Customer



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PD Performance Metrics

- **Product Design Quality**
- **Product Development Lead Time (Concept to launch)**
- **Product Productivity (Engineering hours, concept to launch)**

(Clark and Fujimoto 1991)

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Axiomatic Design Practices

- **Independence Axiom: Maintain independent Functional Requirements and Design Parameters**

Implications

- **Encourages modular design practices**
- **Maintain parametric independence within modules**

Benefits

- Parallel developments and testing**
- Much easier for engineering change**

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Information Axiom

---Minimize the information content in designs

Implication – Lean Product

Reducing Design complexity by:

- **Reducing unnecessary product functions and parts**
- **Loosening up unreasonable tolerances**
- **Using standard/out of shelf parts**
- **Controlling technical immaturity**
- **Avoiding complicated user/operator requirements**
- **Avoiding complicated interface requirements**

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Nature of Product Development

Information (knowledge) creation (Reinertsen 1997)

$$I = \ln \left(\frac{1}{P} \right)$$

I: Information contents

$$I_{Test} = P_{Failure} (I_{Failure}) + P_{Pas\ sin\ g} (I_{Pas\ sin\ g})$$

Keys for Success in PD Process

- **Maximize Information Creation Speed**
- **Increase Information Flow**
- **Minimize information contents in each product**

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Information also has time value

The earlier we get the information, the more valuable

- In general, we want to get information as early as possible (Small scale early tests, robust technology development)

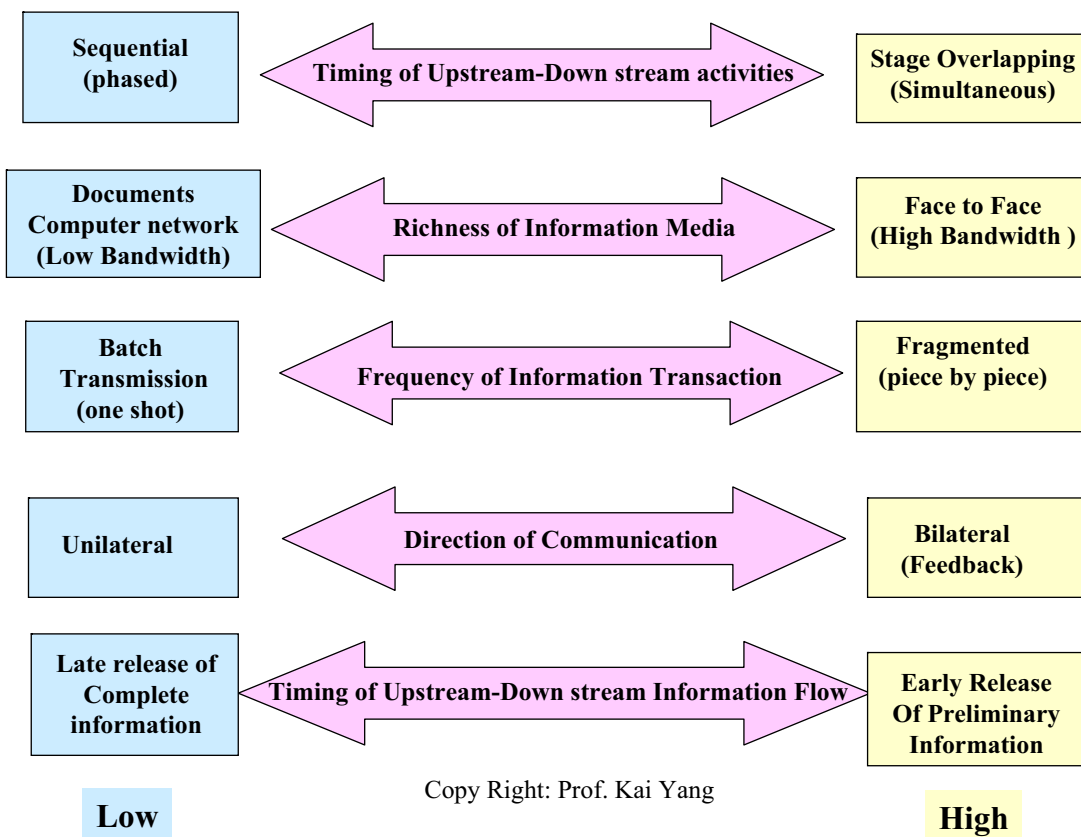
- We want to get the more critical information earlier than Non-critical information

(Task sequencing)



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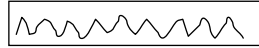
Information Flow Quality



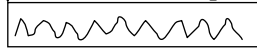
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Traditional Sequential Approach

Product Engineering



One shot, unilateral Transfer of complete blueprints



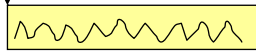
Process Engineering

High Bandwidth Technology Transfer

Product Engineering



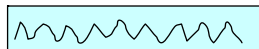
High bandwidth Transmission of design information



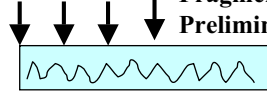
Process Engineering

Overlapping With Preliminary Information Transfer

Product Engineering



Fragmented Release of Preliminary information



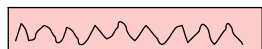
Process Engineering

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Overlapping With Mutual Adjustment

Design for manufacturing



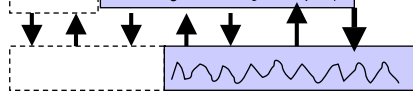
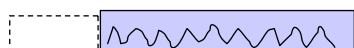
Bilateral Flow of Preliminary Information



Process Engineering

Overlapping With early Downstream Involvement

Product Engineering



Process Engineering

Information Exchange prior to Problem Solving Cycles

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13 Principles of Lean Product Development (Toyota)

5. Develop a Chief Engineer System to Integrate Development from Start to Finish.
6. Organize to Balance Functional Expertise and Cross-functional Integration.
7. Develop Towering Technical Competence in all Engineers.
8. Fully Integrate Suppliers into the Product Development System.
9. Build in Learning and Continuous Improvement.
10. Build a Culture to Support Excellence and Relentless Improvement.



11. Adapt Technology to Fit your People and Process.
12. Align your Organization through Simple, Visual Communication.
13. Use Powerful Tools for Standardization and Organizational Learning.

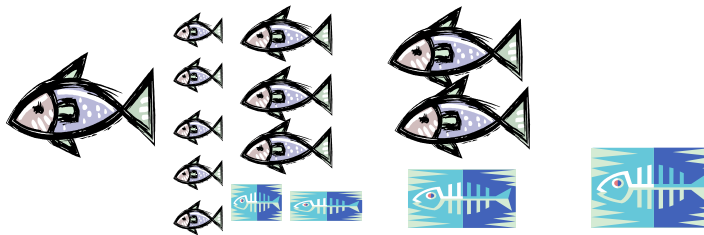
1. Establish Customer-Defined Value to Separate Value-Added from Waste.
2. Front-Load the Product Development Process to Explore Thoroughly Alternative Solutions while there is Maximum Design Space.
3. Create a Leveled Product Development Process Flow.
4. Utilize Rigorous Standardization to Reduce Variation, and Create Flexibility and Predictable Outcomes.

(Jeff Liker)

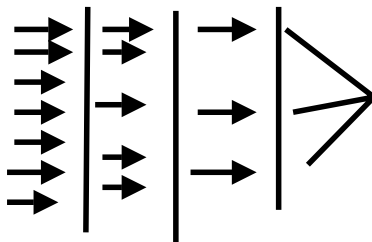
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Principle 2: Front-load the product development process



Set-based Concurrent Engineering



Evaluate against threats and each other
 Eliminate weak
 Add knowledge
 Combine in different ways

AD Implication: Generate information earlier

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Principle 3: Create Leveled Product Development Process Flow

- **Synchronize activities across function**
- **Level the work load, no idle, no overload**
- **Create steady speed job flow for design engineers**
- **Stagger the release of data from one function to the next**

AD Implication

**Minimize the Product Development Process Complexity
By minimizing variation in job flow, workload, and
Information flow**

Principle 4: Utilizing Rigorous Standardization to Reduce Variation Variation and Create Flexibility and Predictable Outcomes

- **Design standardization:**
**engineering checklist, standard architecture, share common
Components**
- **Process standardization**
Standardizing common tasks, sequence of tasks and task duration
- **Skill Set standardization**
Standardized skill inventories

AD Implication

**Minimize the Product design complexity, process complexity, and
Engineers communication complexity by standardization**

Principle 11: Adapt Technology to fit People and Process

- **Integrate new technology seamlessly into existing technologies And lean product development system before using it**
- **Use the technology to support the lean product development Process. Not to drive it**
- **Technology should enhance people, not replace them**
- **Right size, not king sized**

AD Implication

Streamline and simplify the overall people/technology/process

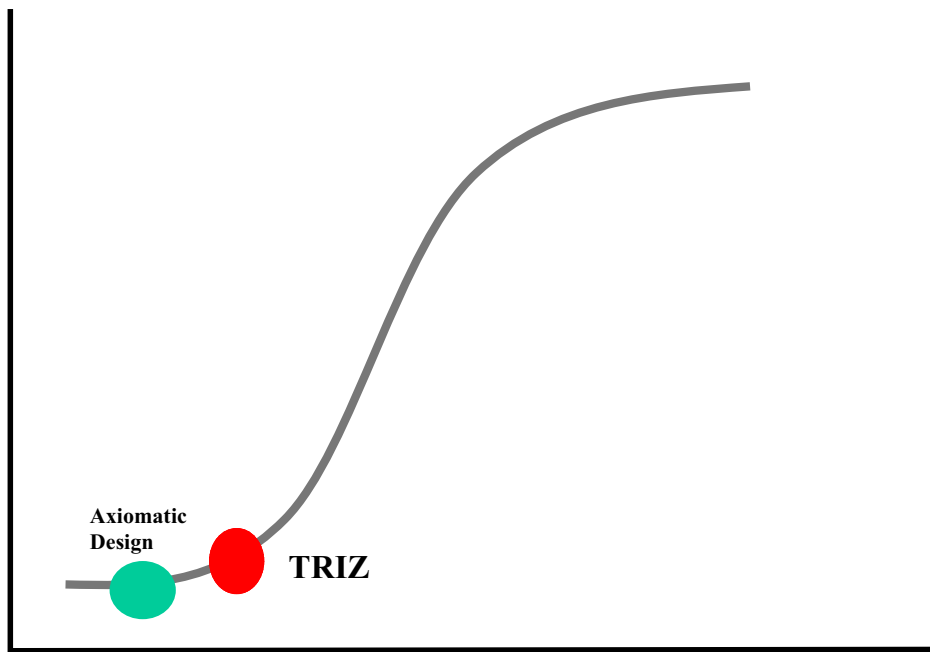
Principle 12: Align your organization through simple, visual Communications

Principle 13: Use powerful tools for standardization and organizational learning

And many others

AD: Information Axioms

The Future of Axiomatic Design



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